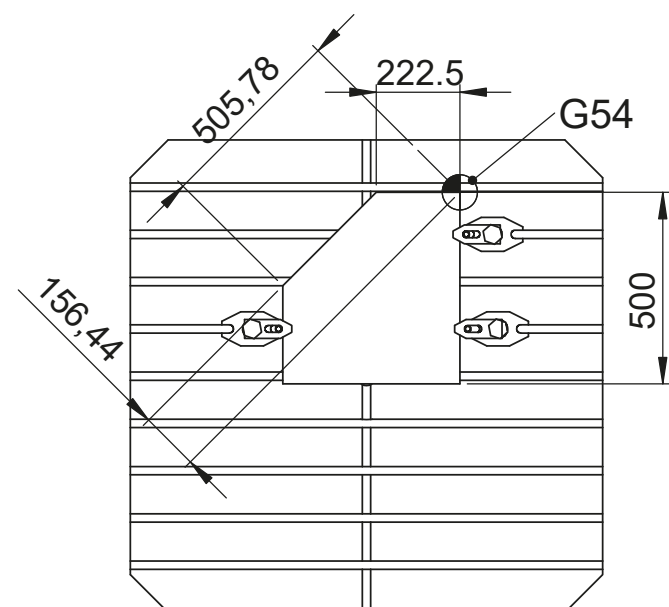
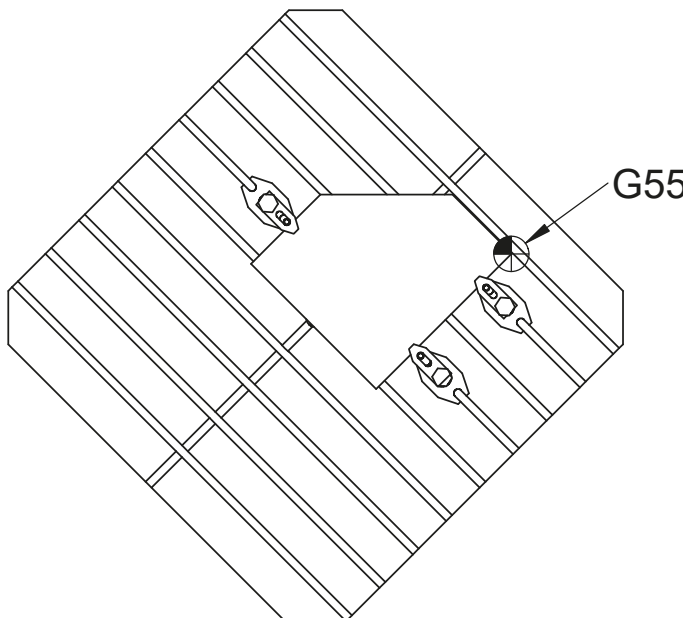


EXAMPLE 1: Creation of the G55 offset, obtained from the G54 offset but after the table rotation of B45°

esempio1
G54
TABLEFRAME(45,55)
esempio2
TABLEFRAME(45,55,,,,,,54)



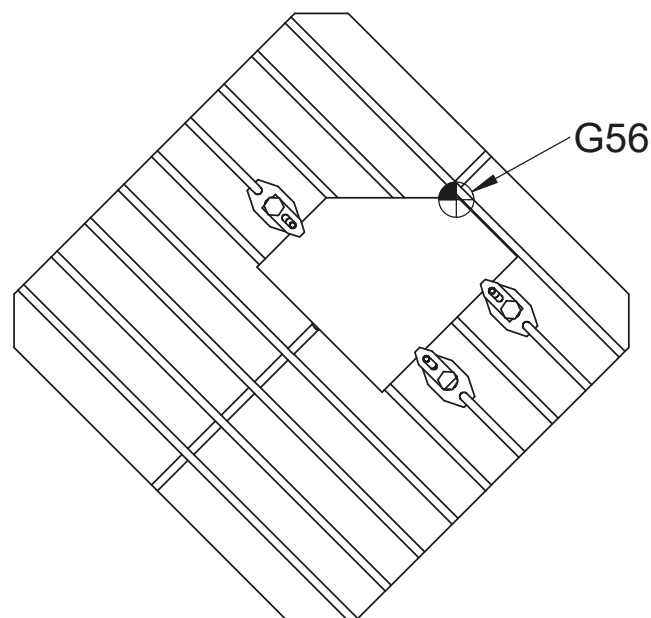
B0 TABLE



B45 TABLE

EXAMPLE 2: Creation of G56 offset obtained from a G54 offset but after a table rotation of B45° WITH TRANSLATION, with dimensions defined before the rotation

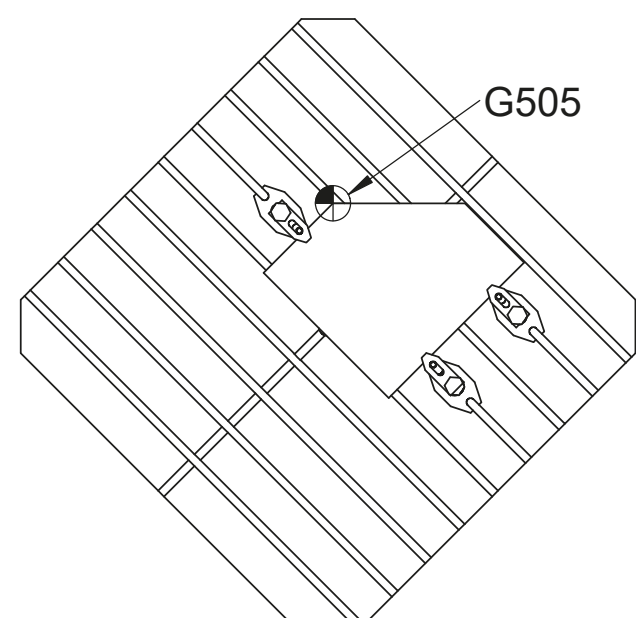
G54
TABLEFRAME(45,56,225.5)



B45 TABLE

EXAMPLE 3: Creation of the G505 offset, obtained from a G54 offset but after a table rotation of B45° WITH TRANSLATION, with dimensions defined AFTER the rotation

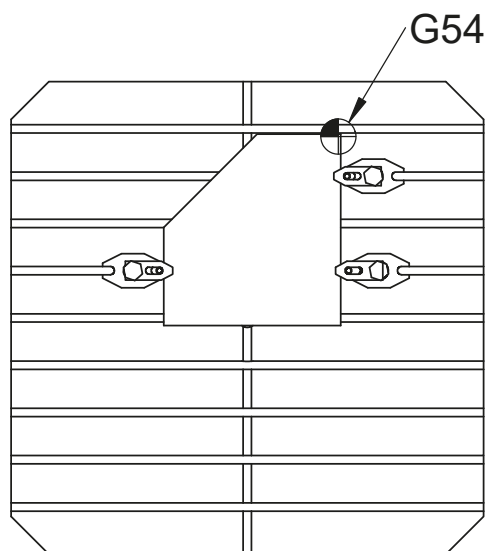
G54
TABLEFRAME(45,505,,,,,505.78,,156.44)



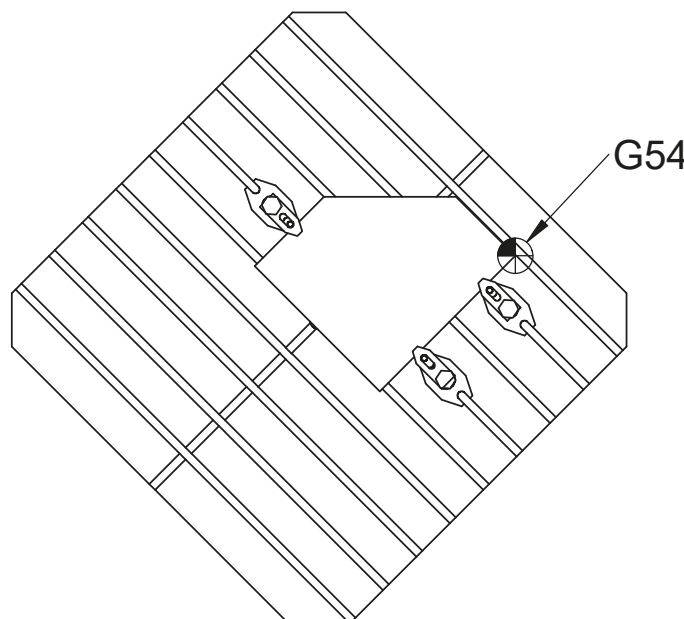
B45 TABLE

EXAMPLE 4: Moving the active offset to compensate for the 45° table rotation

TABLEFRAME(45)



B0 TABLE



B45 TABLE

Parameter description:

TABLEFRAME(TablePos,WO_Dest,X0,Y0,Z0,X1,Y1,Z1,WO_Ori)

where:

- TablePos = table rotation degrees
- WO_Dest = destination offset (if omitted a TRANS is executed without creating a new offset)
- X0, Y0, Z0 = translation before rotation
- X1,Y1,Z1 = translation after rotation
- WO_Ori = starting offset (if omitted, the active offset at the time of the call is used)

		www.cncofcourse.com		Scale:		Material:	
				Non-quoted chamfers 0.5 mm		General tolerances: UNI ISO 2768-m	
		Date		Name		Dis. N°: SI01	
		Drawn by:		Ing.P.Zanetti			
		Checked by:				Detail: TABLEFRAME	
MOD	DESCRIPTION	DATE	NAME				