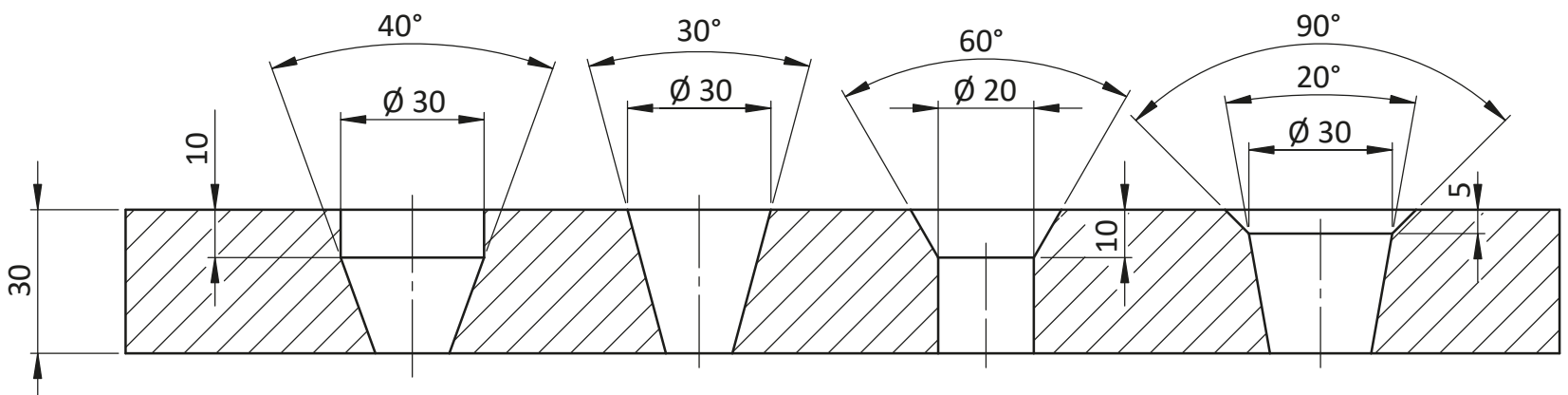
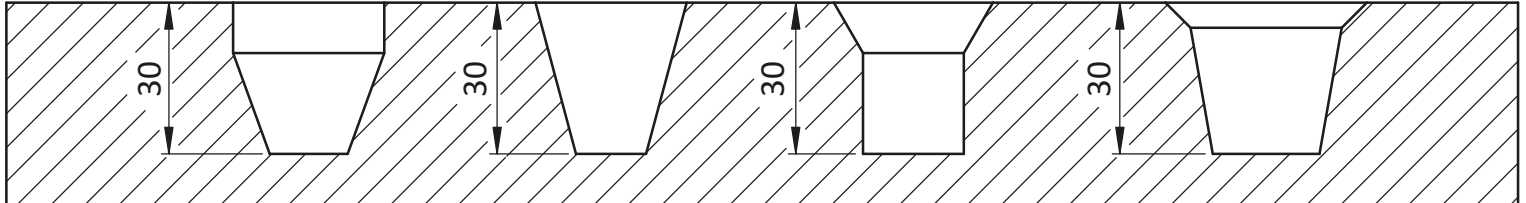



* Note: It is possible to indicate only parameter E or only parameter C; if both are programmed, the end diameter is taken as reference but the angle is checked with a tolerance of $\pm 1^\circ$.

- Parameter list:
 X=CENTRE POSITION IN X **
 Y=CENTRE POSITION IN Y**
 D= VERTEX DIAMETER TAPER
 C=END DRILL DIAMETER
 A=FIRST VERTEX HEIGHT
 B=FIRST VERTEX ANGLE
 E=SECOND VERTEX ANGLE
 W=SURFACE Z COORDINATE
 Z= END DRILL COORDINATE
 I= DEPTH PITCH
 R =RHOTIC MILL RADIUS
 S=MILL EXTERNAL DIAMETER
 M=WORKPIECE HOLE DIAMETER
 Q=SAFETY DISTANCE IN Z
 T=INTERPOLATION DIRECTION
 2=CLOCKWISE 3=COUNTERCLOCKWISE
 V= HOLE BOTTOM TYPE
 0 or NULL= THRU-HOLE
 1=BLIND-HOLE
 U= STRATEGY
 0=Z CUTS
 1=HELICAL



Blind hole version set V=1



	www.cncofcourse.com		Scale:	Material:
			Non-quoted chamfers 0.5 mm General tolerances: UNI ISO 2768-m	
	Date	Name	Dis. N°: FA32_DRAW1	
Drawn by:		Ing.P.Zanetti		
Checked by:			Detail: Conical hole milling	
MOD	DESCRIPTION	DATE		