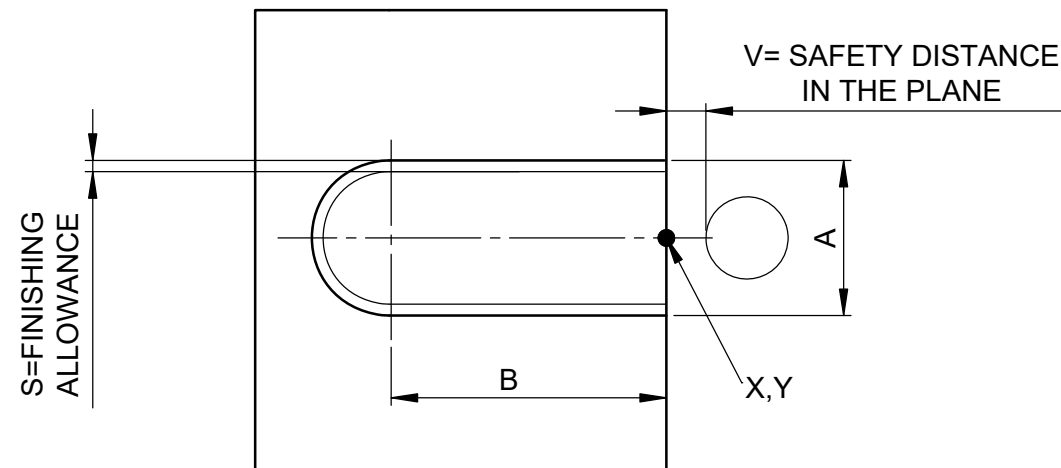
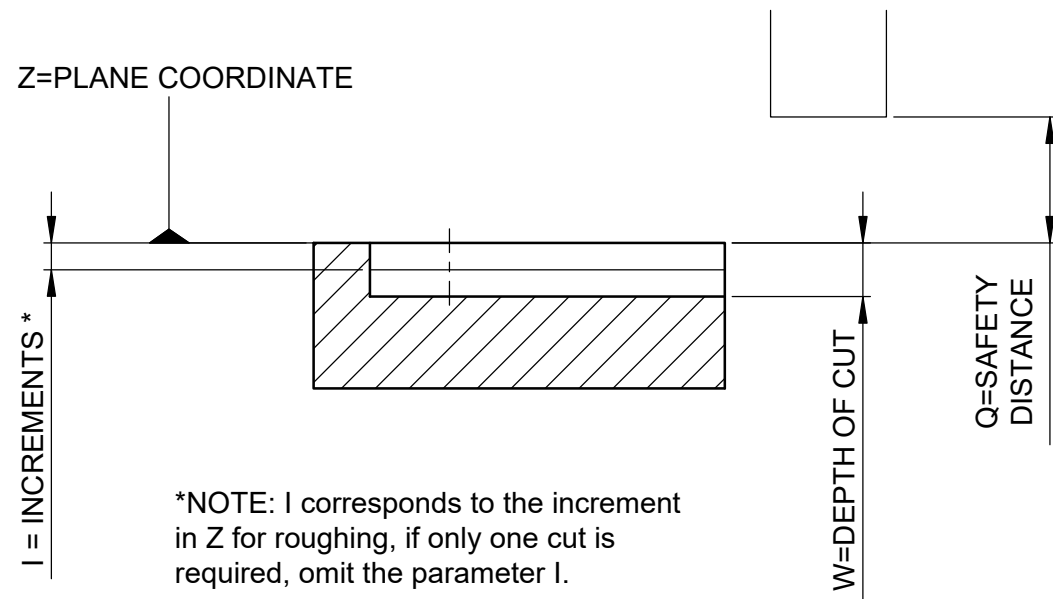
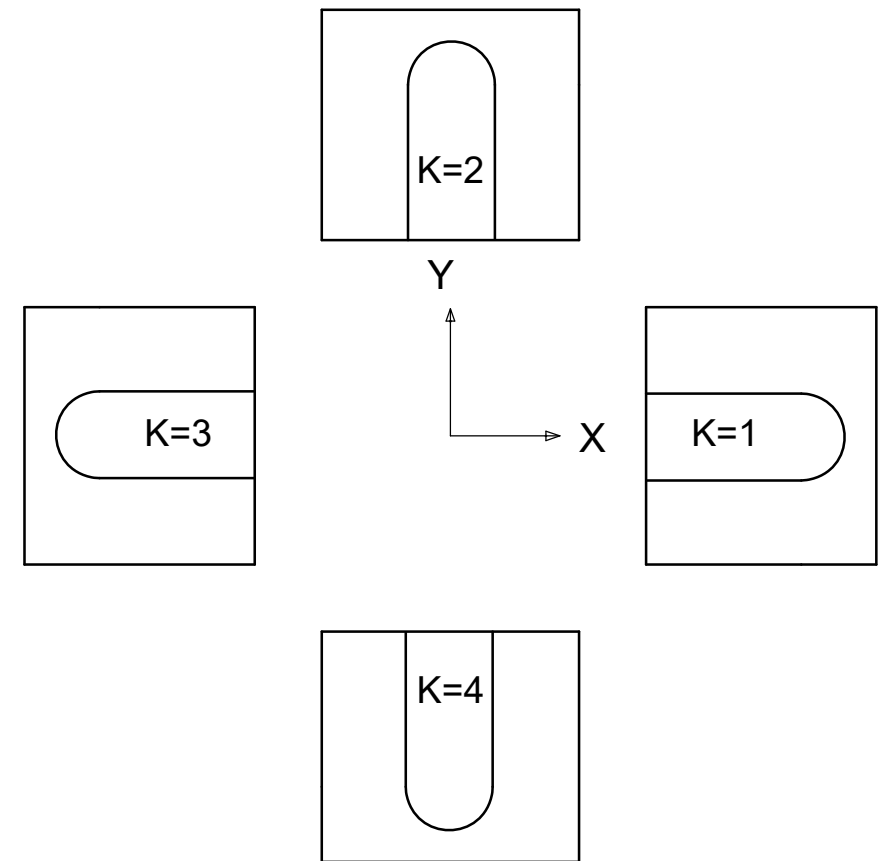




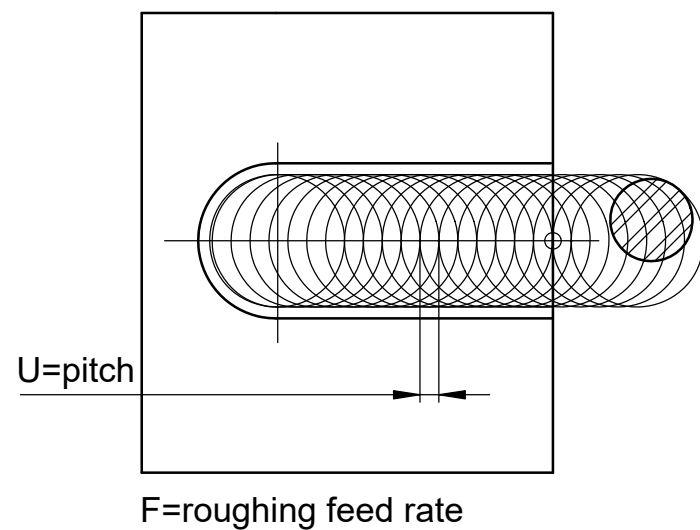
Selecting the slot direction



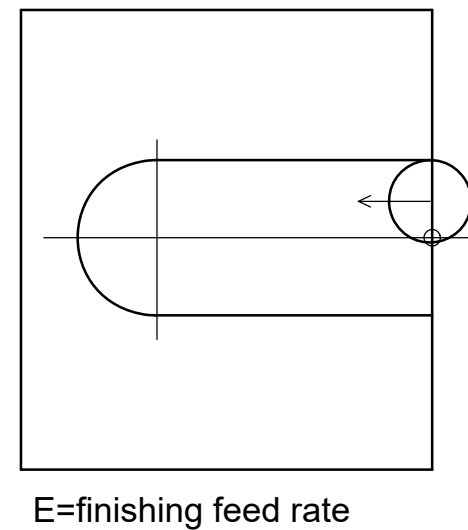
Parameter list

X=POSITION IN X
Y=POSITION IN Y
A=SLOT WIDTH
B=SLOT LENGTH
Z=Z-DIMENSION OF THE PLANE
W=DEPTH
I=INCREASE IN Z, ROUGHING
D=INCREASE IN Z, FINISHING
S=LATERAL ALLOWANCE, FINISHING
U=THREAD PITCH
Q=SAFETY DISTANCE IN Z
V=LATERAL SAFETY DISTANCE
K=SLOT DIRECTION
M=MILLING DIRECTION 0/NONE=CONCORDANT; 1=DISCORDANT
F=ROUGHING FEED RATE
E=FINISHING FEED RATE
T=MACHINING TYPE

Roughing with trochoidal strategy



Side finishing



Machine type:

T null or T=0
Roughing+finishing

T=1
Roughing

T=2
Finishing

							Scale:	Material:
							Non-quoted chamfers 0.5 mm General tolerances: UNI ISO 2768-m	
					Date	Name	Dis. N°:	
				Drawn by:		Ing.P.Zanetti		
				Checked by:				
				Detail: Trochoidal milling slot table				
MOD	DESCRIPTION	DATE	NAME					